



*Itinera*  
*evolutionary roads*

Itinera Wine Collection

**berlin**<sup>®</sup>  
PACKAGING



**Berlin Packaging EMEA** is part of Berlin Packaging, **the World's Largest Hybrid Packaging Supplier®** in glass, plastic, metal packaging, and closures.

The company is a **One Stop Packaging Shop** that brings together the best elements of **Design & Innovation, Manufacturing Services, and Customer Solutions** for the packaging industry.

**Berlin Packaging** is the only player that can offer such a complete range of services and supports clients **during the entire packaging cycle**.



Berlin Packaging presents a journey of discovery in the captivating world of wine. Our journey begins from afar and combines our extraordinary expertise in the glass sector with the desire to give shape and substance to the sector's most iconic bottle designs.

Berlin Packaging presenta un cammino di scoperta nell'affascinante mondo del vino. Il nostro viaggio parte da lontano e coniuga la nostra straordinaria expertise nel settore del vetro con la volontà di dare nuova forma e sostanza al design delle bottiglie più iconiche del settore.

Berlin Packaging présente un itinéraire de découverte dans le monde fascinant du vin. Notre voyage part de loin et conjugue notre extraordinaire expertise dans le secteur du verre, à notre volonté de renouveler la forme et l'essence du design des bouteilles les plus emblématiques du secteur.

Berlin Packaging presenta un camino de descubrimiento en el fascinante mundo del vino. Nuestro viaje viene de lejos y combina nuestra extraordinaria experiencia en el sector del vidrio con la voluntad de dar nueva forma y esencia al diseño de las botellas más emblemáticas del sector.



# *Itinera*

## *evolutionary roads*

**Itinera** skilfully blends shapes and details from timeless tradition with innovative and cutting-edge proposals, going beyond national borders to meet the tastes of contemporary brands. The journey takes two different roads, **Selection** and **Experience**: two product lines with a clear identity presented in eight different designs and colours.

**Itinera** fonde sapientemente forme e dettagli di una tradizione senza tempo, con proposte innovative e d'avanguardia, superando i confini nazionali per incontrare il gusto dei brand contemporanei. Il viaggio prende due strade diverse, **Selection** ed **Experience**: due linee prodotte con una precisa identità declinata in otto differenti design e varianti di colore.

**Itinera** unit savamment les formes et les détails d'une tradition intemporelle avec des propositions avant-gardistes et innovantes, dépassant les frontières nationales pour embrasser le goût des marques contemporaines. Ce voyage emprunte deux routes distinctes, **Selection** et **Experience** : deux lignes de produits avec leur identité spécifique, déclinée en huit designs différents et variantes de couleur.

**Itinera** funde sabiamente formas y detalles de una tradición sin tiempo con propuestas innovadoras y vanguardistas, superando los confines nacionales para encontrar el gusto de las marcas contemporáneas. El viaje toma dos caminos diversos, **Selection** y **Experience**: dos líneas de producto con una identidad precisa que se divide en ocho diseños diferentes y variantes de color.

# Selection



Cassia



Flaminia



Aquitania



Aemilia

# Experience



Appia



Domizia



Latina



Aurelia

All pictures shown are for illustration purpose only. Actual products are available in different colors.





The bottles from the **Selection** line represent our best expression of quality and innovation. Each design has highly distinctive details that bestow exclusivity on the product. Allow yourself to be impressed by the mouths that recall tradition, the accentuated punts and unprecedented shapes, exalted by the use of different colours – extra flint glass, champagne green and ancient green.

Le bottiglie della linea **Selection** rappresentano la nostra migliore espressione di qualità e innovazione. Ogni design presenta dettagli fortemente distintivi che conferiscono esclusività al prodotto. Lasciatevi stupire dalle bocche che richiamano alla tradizione, dalle picure accentuate e dalle forme inedite, esaltate dall'utilizzo dei colori in diverse varianti – vetro extra flint, champagne green e verde antico.

# *Selection*

*Cassia, Flaminia, Aquitania, Aemilia*

Les bouteilles de la ligne **Selection** représentent notre meilleure expression de qualité et d'innovation. Chaque design présente des détails remarquablement singuliers qui donnent au produit son caractère exclusif. Laissez-vous surprendre par les bagues qui rappellent la tradition, par les piqûres accentuées et par les formes inédites, exaltées par l'utilisation de différentes couleurs - vert extra flint, champagne green et vert ancien.

Las botellas de la línea **Selection** representan nuestra mejor expresión de calidad e innovación. Cada diseño presenta detalles con un claro distintivo que confieren exclusividad al producto. Dejaos sorprender por las bocas que evocan la tradición, con picure acentuadas y formas inéditas, exaltadas por el uso de los colores en diversas variantes: vidrio extra flint, champán verde y verde antiguo.



# Cassia

Simple, clean lines give life to a naturally elegant shape. **Cassia** recaptures the concept of the Bordeaux high shoulder, designing a statuesque silhouette perfect for pairing with prestigious wine. The pronounced punt highlights an aesthetic evolution of great character.

Linee semplici e pulite danno vita ad una forma naturalmente elegante. **Cassia** riprende il concept del modello bordolese a spalla alta, disegnando una silhouette statuaria, perfetta da abbinare a vini pregiati. La picure pronunciata sottolinea un'evoluzione estetica di grande carattere.

Ses lignes simples et claires donnent vie à une forme naturellement élégante. **Cassia** reprend le concept du modèle bordelais à haute épaule et dessine une silhouette statuaire, parfaite pour les grands vins. La piqûre marquée souligne une évolution esthétique, de grand caractère.

Líneas simples, limpias, dan vida a una forma de natural elegancia. **Cassia** retoma el diseño del modelo bordelesa de hombro alto, que diseña una silueta escultural, perfecta para combinar con vinos selectos. La pronunciada picure recalca una evolución estética de gran carácter.



Capacity (ml)  
750

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Brimful capacity (ml)  
770

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Fill level (mm)  
63

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Finish type  
Cetie bartop

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Bore (ø mm)  
18.5

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Max diameter (ø mm)  
80.7

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Height (mm)  
300

---

Weight (gr)  
750

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Pushup (mm)  
50

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Color options  
Antique green  
Extra flint

# Flaminia



Born from a modern interpretation of the Borgognotta shape, **Flaminia** follows the road of evolution thanks to a profile that is easy to recognise for its originality. The elongated neck is completed by a minimalist neck sticker. Tight and confident lines define the ideal packaging for a wine that wishes to stand out.

Nata da una moderna interpretazione della forma Borgognotta, **Flaminia** segue la strada dell'evoluzione grazie ad un profilo facilmente riconoscibile per la sua originalità. Il collo allungato è completato da una fascetta dal design minimalista. Linee tese e sicure definiscono il packaging ideale per un vino che vuole distinguersi.

Née d'une interprétation moderne de la forme Bourguignonne, **Flaminia** suit la voie de l'évolution grâce à un profil facilement reconnaissable par son originalité. Le col allongé s'accompagne d'une capsule au design minimaliste. Des lignes tendues et sûres caractérisent ce packaging idéal pour des vins qui veulent se distinguer.

Nacida de una moderna interpretación de la forma Borgoña, **Flaminia** sigue el camino de la evolución gracias a un perfil fácilmente reconocible por su originalidad. El cuello alargado se completa con una cápsula de diseño minimalista. Líneas apretadas y seguras definen el packaging ideal para un vino que quiere distinguirse.



Capacity (ml)  
750

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Brimful capacity (ml)  
770

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Fill level (mm)  
63

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Finish type  
Bartop

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Bore (ø mm)  
18.5

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Max diameter (ø mm)  
92.6

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Height (mm)  
280

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Weight (gr)  
650

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Pushup (mm)  
25

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Color options  
Antique green  
Extra flint

# Aquitania



Inspired by the classic champagne bottle, **Aquitania** reinterprets its proportions and details with clear references to tradition. The heavy weight makes the colour of the glass even deeper and more precious. Guaranteed for a secondary fermentation in the bottle, it is ideal for prestigious champagne, sparkling and vintage wine.

Ispirata alla classica champagnotta, la bottiglia **Aquitania** ne reinterpreta proporzioni e dettagli con forti richiami alla tradizione. Il peso importante rende il colore del vetro ancora più profondo e prezioso. Garantita per una seconda fermentazione in bottiglia, è ideale per vestire pregiati champagne, spumanti e millesimati.

Inspirée de la champenoise classique, **Aquitania** en réinterprète les proportions et les détails avec une forte évocation de la tradition. Le poids important rend la couleur du verre encore plus profonde et précieuse. Résistant à une deuxième fermentation en bouteille, elle est idéale pour loger les grands champagnes, mousseux et vins millésimés.

Inspirada en la clásica champagne, la botella **Aquitania** reinterpreta proporciones y detalles con fuertes evocaciones a la tradición. El peso considerable hace que el color del vidrio sea aún más profundo y valioso. Garantizada para una segunda fermentación en botella, es ideal para vestir finos champagne, espumosos y añadas especiales.



Capacity (ml)  
750

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Brimful capacity (ml)  
780

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Fill level (mm)  
90

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Finish type  
Crown cork

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Bore (ø mm)  
18.5

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Max diameter (ø mm)  
105,4

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Height (mm)  
249

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Weight (gr)  
900

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Pushup (mm)  
35

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Color options  
Antique green  
Champagne green  
Extra flint

# Aemilia



**Aemilia** is an excellent option for those in search of an unconventional design: the slender and unprecedented shape is designed to surprise. The glass weight, lighter than the other bottles in the line, enhances the reflections of the contents and makes its extra flint version ideal for rosé wine.

**Aemilia** è la scelta indicata per chi è alla ricerca di un design non convenzionale: la forma slanciata e inedita è pensata per sorprendere. Il peso vetro, più leggero rispetto alle altre bottiglie della linea, esalta i riflessi del contenuto e la rende ideale per vini rosé nella versione extra flint.

**Aemilia** est le choix de ceux qui recherchent un design non conventionnel : sa forme élancée et inédite est faite pour surprendre. Le poids du verre, plus léger que les autres bouteilles de la ligne, exalte les reflets du contenu et en fait une bouteille idéale pour les vins rosés dans sa version extra flint.

**Aemilia** es la elección indicada para quien está buscando un diseño poco convencional: la forma esbelta e inédita está pensada para sorprender. El peso del vidrio, más ligero respecto a las demás botellas de la línea, exalta los reflejos del contenido y la hace ideal para vinos rosados en la versión extra flint.





Capacity (ml)  
750

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Brimful capacity (ml)  
771

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Fill level (mm)  
63

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Finish type  
Cetie carrée bartop

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Bore (ø mm)  
18.5

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Max diameter (ø mm)  
89,7

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Height (mm)  
278

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Weight (gr)  
500

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Pushup (mm)  
22

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Color options  
Antique green  
Extra flint



The bottles from the **Experience** range combine the functionality of traditional models with modern trends in the wine market. Lines that retrace the most classic designs with small variations on the theme, to go down in history with an original take. The Itinera collection includes Aurelia, a bottle that boasts “Carbon reduced and compensated” production, and which bears witness to the journey towards an increasingly more sustainable approach to production.

Le bottiglie della gamma **Experience** combinano la funzionalità dei modelli tradizionali con le moderne tendenze del mercato del vino. Linee che ricalcano i design più classici con piccole variazioni sul tema, per rimanere nel solco della storia ma con un apporto originale. All'interno della collezione Itinera è presente Aurelia, bottiglia che vanta un programma di produzione “Carbon reduced and compensated” e che testimonia il percorso intrapreso verso un approccio produttivo sempre più sostenibile.

# *Experience*

*Appia, Domizia, Latina, Aurelia*

Les bouteilles de la gamme **Experience** combinent la praticité des modèles traditionnels et les tendances modernes du marché du vin. Des lignes qui reprennent les designs les plus classiques avec de petites variantes, pour rester dans le sillon de l'histoire mais avec une touche d'originalité. Dans la collection Itinera nous trouvons Aurelia, une bouteille qui vante un programme de production « Carbon reduced and compensated » et qui témoigne du parcours entrepris vers une approche de production toujours plus durable.

Las botellas de la gama **Experience** combinan la funcionalidad de los modelos tradicionales con las modernas tendencias del mercado del vino. Líneas que recalcan los diseños más clásicos con pequeñas variaciones sobre el tema, para permanecer en la senda de la historia pero con una aportación original. Dentro de la colección Itinera está Aurelia, botella que presume de un plan de fabricación «Carbon reduced and compensated» y que atestigua el camino emprendido hacia un enfoque productivo cada vez más sostenible.

# Appia



Cylindrical body, short neck and well pronounced shoulder, **Appia** is a new take on the classic Bordeaux bottle. One of the best-known models in the wine-growing world since time began, which Itinera represents in a contemporary manner with a softer and more slender shape.

Corpo cilindrico, collo corto e spalla ben pronunciata, **Appia** è una nuova declinazione della classica bottiglia bordeaux. Uno dei modelli da sempre più conosciuti nel mondo vitivinicolo che Itinera ripresenta in chiave contemporanea con forma più morbida e slanciata.

Corps cylindrique, col court et épaule bien marquée, **Appia** est une nouvelle déclinaison de la bouteille bordelaise classique. Depuis toujours l'un des modèles les plus connus dans le monde vitivinicole, qu'Itinera repropose en version contemporaine avec une forme plus douce et élancée.

Cuerpo cilíndrico, cuello corto y hombro bien pronunciado, **Appia** es una nueva versión de la botella clásica bordelesa. Uno de los modelos más conocidos desde siempre en el mundo vitivinícola, que Itinera representa en clave contemporánea con una forma más suave y esbelta.



Capacity (ml)  
750

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Brimful capacity (ml)  
770

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Fill level (mm)  
70

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Finish type  
Cetie bartop

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Bore (ø mm)  
17.5

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Max diameter (ø mm)  
81.4

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Height (mm)  
305,4

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Weight (gr)  
650

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Pushup (mm)  
37

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Color options  
Antique green  
Flint

# Domizia



Thanks to its wide base that highlights its solidity, **Domizia** is a functional and practical choice for bottling bubbly, sparkling and semi-sparkling wine. The classic crown cap with a modern reinterpretation adds a touch of exclusivity to the finished product.

Grazie alla sua base larga che ne sottolinea la solidità, **Domizia** rappresenta una scelta razionale e pratica per l'imbottigliamento di bollicine, spumanti e vini frizzanti. La classica bocca corona reinterpretata in chiave moderna dona un tocco di esclusività al prodotto finito.

Grâce à sa large base qui témoigne de sa solidité, **Domizia** est un choix judicieux et pratique pour l'embouteillage des bulles, mousseux et vins pétillants. La bague couronne classique, revisitée en version moderne, donne une touche d'exclusivité au produit fini.

Gracias a su base ancha que subraya su solidez, **Domizia** representa una elección racional y práctica para el embotellado de burbujas, espumosos y vinos de aguja. La boca de corona clásica reinterpretada en clave moderna da un toque de exclusividad al producto acabado.



Capacity (ml)  
750

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Brimful capacity (ml)  
783

---

Fill level (mm)  
90

---

Finish type  
Crown cork

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Bore (ø mm)  
17.5

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Max diameter (ø mm)  
99

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Height (mm)  
252

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Weight (gr)  
700

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Pushup (mm)  
35

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Color options  
Antique green  
Flint

# Latina



Slender shoulder, long neck and tapered base, **Latina** has a differentiating design strongly inspired by craftsmanship. The characteristic neck sticker recalls the tradition of hand blown glass and bottles from the early 20th century. Unique details that bear the signature of the Studio One Eleven.

Spalla affusolata, collo lungo e base rastremata, **Latina** ha un design differenziante e fortemente ispirato all'artigianalità. La caratteristica fascetta richiama la tradizione del vetro soffiato a mano e delle bottiglie di inizio '900. Dettagli unici che portano la firma Studio One Eleven.

Épaule fuselée, col long et base rétrécie, **Latina** dispose d'un design différent et fortement inspiré de l'artisanat. Sa capsule caractéristique rappelle la tradition du verre soufflé à la main et des bouteilles du début du XXème siècle. Des détails uniques qui portent la signature de Studio One Eleven.

Hombro estrecho, cuello largo y base cónica, **Latina** tiene un diseño diferenciado y fuertemente inspirado en la artesanía. La característica cápsula evoca la tradición del vidrio soplado a mano y de las botellas de principios de 1900. Detalles únicos que llevan la firma de Studio One Eleven.





Capacity (ml)  
750

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Brimful capacity (ml)  
770

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Fill level (mm)  
70

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Finish type  
Cetie bartop

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Bore (ø mm)  
17.5

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Max diameter (ø mm)  
83.1

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Height (mm)  
287

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Weight (gr)  
500

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Pushup (mm)  
30

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Color options  
Antique green  
Flint

# Aurelia



**Aurelia** is the bottle from the Itinera collection designed for wineries in touch with the issue of sustainability. The **“Carbon reduced and compensated”** production is achieved by using electricity from renewable sources, biomethane instead of natural gas and a programme dedicated to offset residual CO<sub>2</sub> emissions. Available in both ancient green and emerald green, in order to maximise the recycled glass content and create the perfect vessel for organic wine growing.

**Aurelia** è la bottiglia della collezione Itinera pensata per le cantine attente al tema della sostenibilità. La produzione **“Carbon reduced and compensated”** è ottenuta attraverso l'utilizzo di energia elettrica proveniente da fonti rinnovabili, l'uso di biometano in sostituzione del gas naturale ed il ricorso ad un programma dedicato di compensazione delle emissioni di CO<sub>2</sub> residue. Disponibile in colore verde antico ma anche in colore verde smeraldo, per massimizzare il contenuto di vetro riciclato e creare il perfetto contenitore per la viticoltura biologica.

**Aurelia** est la bouteille de la collection Itinera conçue pour les caves attentives au thème du développement durable. La production **« Carbon reduced and compensated »** est obtenue grâce à l'utilisation d'énergie électrique provenant de ressources renouvelables, à l'emploi du biométhane au lieu du gaz naturel, et à un programme dédié à la compensation des émissions de CO<sub>2</sub> résiduelles. Disponible en vert ancien mais aussi en vert émeraude, pour maximiser la proportion de verre recyclé et créer le contenant parfait pour la viticulture biologique.

**Aurelia** es la botella de la colección Itinera pensada para las bodegas que cuidan el tema de la sostenibilidad. La producción **« Carbon reduced and compensated »** se obtiene mediante la utilización de energía eléctrica procedente de fuentes renovables, el uso de biometano como sustituto del gas natural y el recurso a un plan específico de compensación de las emisiones de CO<sub>2</sub> residuales. Disponible en color verde antiguo y en verde esmeralda, para maximizar el contenido de vidrio reciclado y crear el envase perfecto para la viticultura ecológica.



Capacity (ml)  
750

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Brimful capacity (ml)  
770

---

Fill level (mm)  
63

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Finish type  
Cetie bartop, Vinolok

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Bore (ø mm)  
18.5

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Max diameter (ø mm)  
80.6

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Height (mm)  
272

---

Weight (gr)  
500

---

Pushup (mm)  
20

---

Color options  
Antique green  
Emerald green

# *Selection*



Cassia



Flaminia



Aquitania



Aemilia

# *Experience*



Appia



Domizia



Latina



Aurelia



All pictures shown are for illustration purpose only. Actual products are available in different colors.



# UNPACKING Y/OUR SUSTAINABILITY POTENTIAL

As **Hybrid Packaging Supplier®**, we pursue our sustainability vision from the very beginning, by **conceiving, designing, and branding our solutions** to optimize the balance between **maximum performance and minimal environmental impact**.



## OUR SUSTAINABILITY PURPOSE

We believe the perfect package is about more than just protecting and preserving the product inside. It's about differentiating from the competition, standing out on the shelf and online, creating an effective and memorable user experience, and equally as important, protecting and preserving the environment for generations to come.



## OUR SUSTAINABILITY VISION

At Berlin Packaging, we aim to be an industry-leading provider of sustainable packaging products and services.

## OUR SUSTAINABILITY APPROACH: THE C.O.R.E. MODEL

Our sustainable packaging strategy revolves around three principles: circularity, optimization, and refill and reuse. By advancing innovation in these key areas, we develop industry-leading sustainable packaging solutions for our customers.

# C

### CIRCULARITY

- Recyclability
- Recycled content
- Strategic sourcing and stock solutions
- Material innovation and discovery



### OPTIMIZATION

- Lightweighting
- Packaging and product efficiency
- Value analysis / Value engineering
- Local manufacturing

# R

### REUSE & REFILL

- In-house, on-the-go and in-store refill systems
- Reuse & refill system design and implementation

# e

### ENVIRONMENTAL SERVICES

- Sustainability strategy roadmapping
- Consumer and market insights
- Quantitative assessments
- Custom design & product innovation
- Sustainability education and communications

# ENVIRONMENTAL SERVICES



## SUSTAINABILITY EDUCATION & COMMUNICATION

We train our customers to capture and retain value, and help them write substantiated and quantifiable sustainability claims.



## CUSTOM DESIGN & PRODUCT INNOVATION

We develop bespoke sustainable products with our in-house design engine Studio One Eleven, leveraging on our global network of partner.



## QUANTITATIVE ASSESSMENTS

We measure and compare the environmental impact of packaging to guide decision-making, and we assess product recyclability criteria.



## CONSUMER & MARKET INSIGHTS

We identify sustainability drivers and provide insights and update that drive changes.



## SUSTAINABILITY & STRATEGY ROAD MAPPING

We support our customers in defining their product sustainability strategy and build comprehensive circularity roadmaps for their projects.

We are committed to **leading the future of sustainable packaging**. As a company, we are dedicated to **driving positive impact for our people and our planet**. Our **ESG strategy focuses in fact on unpacking sustainability potential**, whether it be within our own company, for our customers, or with our supplier network and partners.

# E NVIRONMENTAL

We will do our part to fight climate change by minimizing our environmental impact and offering sustainability-focused products and services to our customers across all end-use markets and geographies

# S OCIAL

We pledge to promote a culture of sustainability throughout the packaging value chain, from our customers to our suppliers, within our teams, and in the local communities in which we operate.

# G OVERNANCE

We strive to create sustainable growth by promoting the values of integrity and respect, and by earning trust with all our internal and external stakeholders alike.

S T U  
D I O  
1 1 1

the **INNOVATION**  
**ENGINE** of  
**BERLIN PACKAGING**

## WHO WE ARE

We are a group of creative experts dedicated to sustain and strengthen Berlin Packaging as the one-stop-shop leader in the market. With over 60 professional designers, engineers and strategists across 8 locations in North America and EMEA, we come in when the level of innovation, complexity, and/or customization requires an out-of-the-box tailor-made approach to packaging.

## WHAT WE DO

We create innovative design solutions working closely with all stakeholders involved, providing an advisory role from branding to final product creation that is offered to our customers as evidence of our commitment and partnership approach. The services we offer include:

- **Strategy & Insights**
- **Sustainability Consulting**
- **Brand & Graphic Design**
- **Product & Package Design**
- **Prototyping & Decoration**
- **Regulatory Guidance**
- **Engineering and Production Support**

## HOW WE DO IT

We deliver the most effective result to each of our customers. Our business model maximizes the value chain of the entire product creation. Our capabilities, size, and independence from any material or production process ensure us the freedom to always look for the best.





# DELIVERING PRACTICAL CREATIVITY TO SERVE YOUR BRAND

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## CUSTOMIZING OUR EXCLUSIVE MODELS FOR YOUR BRAND

Our patented models offer room for personalization, making each product distinct without needing significant investment or extended timeframes. We specialize in embossing and debossing, elaborate pattern development, custom neck finishes, and base alterations. We allow our customers to test the market with one of our available, exclusive models and grow with them until they are ready to customize the bottle, supporting them in on-brand packaging realization.

## PIONEERING COMPLEX 3D DEVELOPMENT AND ENGINEERING

Often brands have a design vision that pushes convention and tests the boundaries of what is possible. We assist by leveraging our engineering skills and industry knowledge to bring these concepts to life. Our diverse design team and deep industrial process understanding help clients launch disruptive packaging innovations

## FROM SCRATCH CREATIVITY

We collaborate with clients to design entirely new packaging, beginning with a market insights and project goals. We transform concepts into reality through creative exploration, 3D modeling, prototyping, and production using cutting-edge technology. Our expertise extends to customized closures and complementary packaging components, reflecting our dedication to crafting outstanding packaging in true partnership with clients.





## **LET'S DEVELOP YOUR PACKAGING TOGETHER**

We would love to help you develop your project. We are a partner in packaging solutions, offering a wide range of bottles, jars, closures, as well as decoration and other value – added services.

# BERLIN PACKAGING: OUR COMPANY AROUND THE WORLD

With **100+** years in the packaging industry and a global network of suppliers and warehouses, we provide amazing packaging to customers.



Get to  
**know us**  
more!

